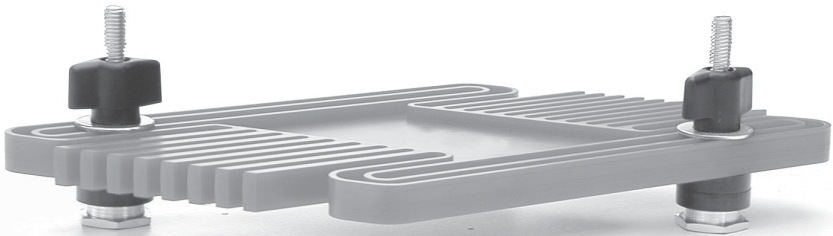


ROUSSEAU CO.

Quality Power Tool Accessories

OWNER'S MANUAL



MADE IN THE
USA

Featherboard

Model 3301-5

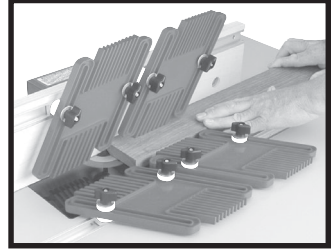
IMPORTANT

Read and understand all safety guidelines and instructions carefully before operating.

GENERAL INFORMATION

You have purchased a **ROUSSEAU CO. DUAL PRESSURE FEATHERBOARD**. This product features two different tension options. Low Tension is designed for use with thin material, mouldings, etc.. High Tension is designed for thicker stock.

For best control of work piece, position one featherboard horizontally directly in front of bit and two featherboards vertically (one on infeed, one on outfeed). Mounting featherboards vertically requires use of our "T"-Track Fence Boards (3301-2) as shown.



WARRANTY

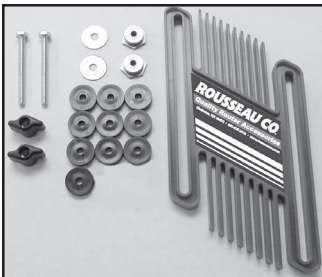
This product has a lifetime warranty, to the original purchaser, that applies to defects in materials and workmanship only. We will repair or replace the product or part(s) at our discretion. This warranty does not apply to product failure or defects due to direct or indirect misuse, abuse, negligence, accidents, alterations, repairs or lack of maintenance. The item must be shipped prepaid to our Clarkston, WA location. If items must be returned for warranty service, call to receive a Return Goods Authorization (RGA) number and further instruction.

SAFETY GUIDELINES

THIS SECTION CONTAINS IMPORTANT SAFETY INFORMATION CONCERNING A HAZARD THAT MAY CAUSE SERIOUS INJURY OR DEATH, and/or damage to stand or equipment if used improperly. Please read the following instructions very carefully.

CAUTION! Never place featherboard too close to bit, as this may cause featherboard fingers to snap into bit after work piece passes by, resulting in damage to featherboard and possibly router bit.

WARNING Always follow the safety recommendations and guidelines provided by the manufacturer of your tools. When in doubt refer to your owner's manual.



INCLUDES

- 1) (10) 1/4" Nylon Spacers
- 2) (2) 1/4 - 20 x 2-3/4" Bolts
- 3) (2) 1/4 - 20 Bar Knobs
- 4) (2) "T" Track Sliders
- 5) (2) 1/4" Washers
- 6) (1) Featherboard

6) (1) Featherboard

USE

- 1) Determine desired height (spacing from surface; 0" to 1-1/2").
- 2) Thread bolts into "T"- track sliders (fig.1).
- 3) Run sliders into "T"-track.
- 4) Drop 1/4" spacers onto bolts until you reach the desired height (fig.2).
- 5) Place featherboard over bolts considering tension needed and feed direction (fig.3). (The side w/thicker fingers will provide more tension).
- 6) Place washers over top of featherboard and thread on knobs (fig.4). (Place unused spacers between washer & knobs to prevent loss)
- 7) Place work piece between fence and featherboard and adjust for ideal pressure point and tension. Push forward with the same force you want applied to workpiece then tighten knobs to secure position. Run piece through to check tension.

NOTE: To use opposite end of featherboard, loosen thru knobs, remove sliders from track, rotate 180° and reposition where needed.

NOTE: Always keep contact surfaces of fence, router table top and base plate well waxed to ease feeding workpiece, giving clean cuts.

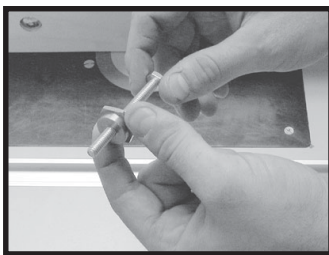


fig. 1

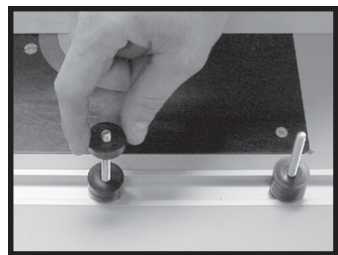


fig. 2

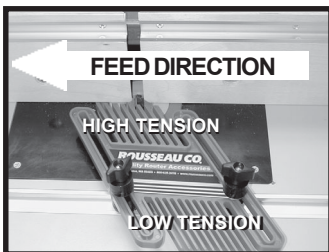


fig. 3



fig. 4

OTHER AVAILABLE ROUTER ACCESSORIES

3301-2 TALL FENCE BOARDS

- 1" x 5 1/2" x 13" MDF
- Greater stability for taller material
- Includes "T"- style aluminum track for mounting featherboards or other custom fixtures



0024, 0032 & 0048 DELUXE MITER GAUGE TRACKS

- Available in 24", 32" or 48" lengths
- Close tolerance fits 3/4"W x 3/8"D miter gauge
- T-track design is perfect for use with your own jigs, fixtures & featherboards
- Anodized extruded aluminum is designed to last a lifetime
- Includes mounting hardware



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